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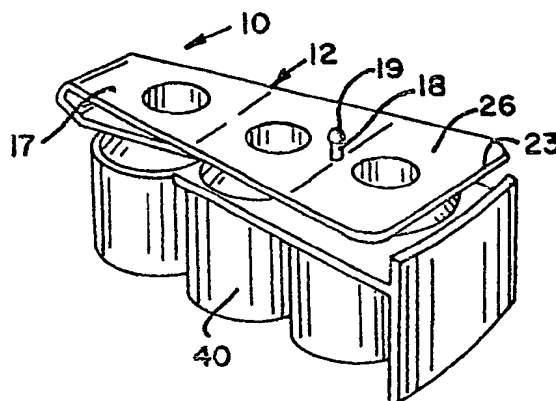
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⑤④ **Vial seal.**

⑤⑦ A vial seal is provided for sealing a plurality of reagent-containing vials seated in a reagent pack. The vial seal comprises a pliable cover having attached thereto a plurality of vial inserts for sealing a corresponding plurality of such vials. The pliable cover contains a corresponding plurality of openings which fit around the necks of the vials to allow the vial seal to remain with the vials at all times. The pliable cover contains a fastener which allows the vial seal to be held in a non-interfering position with respect to the vial openings when the inserts are disengaged from the vials.

FIG. 1.



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VIAL SEAL

FIELD OF THE INVENTION

This invention relates to seals for closing containers. More specifically, this invention relates to a seal for closing a group of reagent-containing vials arranged in a reagent pack for use with automated clinical analyzer apparatus.

BACKGROUND OF THE INVENTION

In the field of diagnostic testing of biological fluids for the presence of drugs, viral disease, bacterial infections, and the like, samples are collected, reacted with reagents, and the results of the reactions analyzed using well known techniques. The reagents used in such tests are typically purchased in and drawn from vials or other containers which are often arranged for convenience in pre-formed packs having a plurality of such vials containing the reagents required for a specific test. For economy and practicality, each vial typically contains an aliquot of reagent sufficient to test a number of samples. Such a reagent pack is described in the co-pending application entitled Reagent Pack and Carousel filed in the name of Walter Jordan on the same day as this application and commonly assigned herewith.

A problem with such "multiple dose" reagent packs is that once opened, the reagents may become contaminated. For example, the properties of certain reagents may be affected by exposure to light or air, the passage of time, or exposure to other reagents or contaminants.

The vials of such packs could be individually reclosed using individual screw-on or other closures typically provided with such vials. However, such individual closures can be misplaced or lost when separated from their vials. In addition, it is time consuming and inconvenient to individually open and reclose each vial of a pack with a separate closure, particularly in an automatic testing environment where test set-up time and the time between tests can have a critical impact on throughput.

Thus, a need exists for a vial seal apparatus that provides expedient, economical and safe re-sealing of multiple dose reagent vials, once opened. A desirable feature of such an apparatus is to provide resealing of a group of vials arranged in a reagent pack. Another desirable feature is to provide an apparatus which minimizes contamina-

tion during handling and loss of the seal during the useful life of the reagents. It is advantageous to provide an apparatus that remains attached to, without interfering with, the vials of a reagent pack during use of the reagent pack in an automated clinical analyzer.

SUMMARY OF THE INVENTION

This invention, therefore, seeks to provide a vial seal which provides economical and expedient sealing of the vials contained in a reagent pack. The vial seal of the invention is adapted to be removably attached to the vials throughout storage, as well as when the reagent pack is in use. In addition, the vial seal of the present invention, once attached, forms a single unit with its associated reagent pack.

The vial seal of the present invention, therefore, comprises a number of vial inserts which are attached to a thin, pliable connecting cover in a linear arrangement corresponding to the openings of a number of reagent-containing vials in a reagent pack. The cover is capable of bending so that each insert can be individually inserted into or removed from the opening of its corresponding vial. The cover has a series of linearly-arranged openings which are adapted to fit over and around the necks of the reagent-containing vials so that the vial seal is removably attached to the necks of the reagent-containing vials. In the preferred embodiment the cover includes a first portion and a second portion. The first portion has first and second surfaces with the vial inserts formed on and projecting away from the first surface. The first surface is also flanged in a direction from an inner end to a free outer end.

In addition, the vial seal of the present invention includes a post with a ball-shaped end and a corresponding aperture, both formed in the pliable cover. In the preferred embodiment the aperture is located in a midsection of the cover between the first and second portions. When the reagent pack is being used, the ball-shaped end is adapted to be fitted into the aperture to position the inserts away from the openings of the vials to prevent interference with the operation of a clinical analyzer or other instrument. The openings remain over and around the necks of the vials so that the vial seal remains with the reagent pack even during testing.

BRIEF DESCRIPTION OF THE DRAWINGS

The features which are believed to characterize the invention are set forth in the appended claims. The invention itself, together with further features and attendant advantages, will be best understood by reference to the following detailed description of a presently preferred embodiment thereof, taken in conjunction with the accompanying drawings, in which:

FIG. 1 is a perspective view of the vial seal of the present invention attached to and in sealing contact with vials in a reagent pack.

FIG. 2 is a perspective view of the present invention illustrating the vial inserts thereof and the openings thereof placed over and around the necks of the vials in the reagent pack.

FIG. 3 is a perspective view of the vial seal of the present invention illustrating the ball-shaped end placed through the hole in the pliable cover to hold the inserts in a non-interfering position.

DETAILED DESCRIPTION OF A PRESENTLY PREFERRED EMBODIMENT

As seen in FIGS. 1, 2 and 3, a presently preferred embodiment of the present invention comprises a vial seal 10 having a pliable cover 12. One surface of the connecting cover 12 has formed thereon a series of vial inserts 14. Each insert 14 has a cylindrical base 15 and a rib 16 located near the end of the insert 14. Each of the inserts 14 corresponds to an opening of a vial 30 which is mounted in a reagent pack 40. More specifically the cover 12 has a first portion 11 having first 13 and second 26 surfaces and a second portion 21. Vial inserts 14 are positioned on the first surface 13 of the first portion 11 which also has an inner end 17 and outer end 23. In the preferred embodiment, the first portion 11 is flanged from the inner end 17 toward the outer end 23. This "wing type" configuration of the first portion 11 provides a finger grip surface proximate the outer end 23. This finger grip area provides for opening and closing the cover 12 without touching the sealing portions 14 of cover 12, thereby minimizing cross-contamination of the reagents. Each of the inserts 14, like the connecting cover 12, is formed of a pliable plastic. When an insert 14 is inserted into the opening of a vial 30 formed by a neck 32, the insert 14 flexibly forms to and provides a secure fluid-tight press fit in the opening of the vial 30. Referring to Fig. 3, a tight press fit of insert 14 into vial 30 is enhanced by the enlarged portion or rib 16 of insert 14. The fluid-tight seal provided by the insert 14 prevents con-

taminants of the reagent by other reagents, samples, or the environment.

In the preferred embodiment, the inserts 14 are arranged linearly along the first surface 13 of the first portion 11 to accommodate a linear arrangement of vials 30 when mounted in the reagent pack 40. Other geometries may also be used to accommodate various reagent pack configurations. The inserts 14 are formed along the first surface 13 of the pliable cover 12 at spacings corresponding to the spacings of the necks 32 of each of the vials 30. Ribs or joints 33 are preferably formed in the cover 12 intermediate each of the inserts 14 to further facilitate bending of the cover 12.

In addition to the inserts 14, the pliable cover 12 also contains a series of openings 24, each corresponding to one of the vials 30 in the reagent pack 40. As best seen in Fig. 2, the openings 24 are aligned along the second portion 21. Each of the openings 24 preferably has a plurality of scores 22 extending radially therefrom and cut into the cover 12. The radiating scores 22 provide flexibility to allow the openings to be fitted over and around the necks of their respective vials, including any flanges or threaded portions formed thereon. The scores 22 also allow the openings 24, once in place, to grip the necks 32 of the vials 30 and remain firmly in place. The openings 24 on the second portion 21 of the vial seal 10 remain attached to the necks 32 of the vials 30 even when the inserts 14 on the first surface 13 of the first portion 11 are disengaged from the openings in the vials 30. Thus, the vial seal 10, once mounted on the vials 30 of a reagent pack 40, remains attached as a single unit with the reagent pack 40 until the vials 30 are emptied. While in the preferred embodiment the vial seal is intended to be disposable when vials 30 are empty, the vial seal 10 is removable and could be used with another reagent pack.

The vial seal 10 also contains on the surface 26 opposite the inserts 14 means for securely positioning the inserts 14 proximate the vials 30 when the inserts 14 are disengaged from the vials. In its preferred embodiment the positioning means comprises a cooperating shaft and receiving aperture which the shaft securably engages. Most preferably, as shown in Fig. 3 the shaft is a post 18 with a generally ball-shaped end 19. The post 18 and ball-shaped end 19 correspond to the aperture 20 located between the last of the inserts 14 on the first portion 11 and the first of the openings 24 on the second portion 21, as seen in FIG. 2. The cover 12 can be "folded" as seen in FIG. 3, in such a way that the ball-shaped end 19 aligns with and fits through the aperture 20. When the end 19 is inserted into the aperture 20, the vial seal is maintained in a position wherein the inserts 14 are held in proximity to the vials 30 of the reagent pack 40.

but are removed from the space above the necks 32 of the vials 30 so as not to interfere with access to the reagents contained therein by a clinical analyzer, for example. This feature allows the vial seal 10 to remain as a single unit with a set of reagent vials 30 in a reagent pack 40 at all times.

The aperture 20 preferably contains radiating scores 22 similar to those associated with the openings 24. The scores 22 facilitate insertion of the ball-shaped end 19 of the post 18 through the aperture 20. Once the ball-shaped end 19 of the post 18 is inserted through the aperture 20, the radiating scores 22 help keep the ball-shaped end 19 in place.

It should be noted that although a particular configuration of the vial seal 10 which is adapted for use with a particular reagent pack 40 has been described and illustrated, the vial seal 10 is advantageously used with reagent packs having different configurations as well. For example, although the reagent pack 40 as shown in the figures contains three vials 30, alternate embodiments such as the four vial configuration of the referenced application, as well as other configurations, are entirely conducive to the use of similar alternate embodiments of the present vial seal 10.

In one alternate embodiment (not shown) the first surface 13 can include an additional cross-contamination protective means such as a projecting ring surrounding each insert 14 which fits around the neck 32 of each reagent containment vial 30 when the inserts 14 of cover 12 engage the vials 30. This additional protective ring serves as a shield to minimize cross-contamination.

While the invention has been described in connection with the presently preferred embodiments thereof, it will be apparent to those skilled in the art that various changes and modifications to the structure, arrangement, portions, elements, materials and components used in the practice of the invention are possible without departing from the scope and spirit of the invention. The foregoing description is therefore to be taken as illustrative rather than limiting and the scope of the invention is defined solely by the following claims and their equivalents.

Claims

1. A vial seal comprising:

a plurality of vial insert means for removably sealing a corresponding plurality of vials; and
said inserts being attached to and connected as a single unit by pliable cover means.

2. The vial seal of claim 1 wherein said pliable cover means includes a first portion and a second portion, said first portion including said vial insert

means along one surface thereof, said first portion having an inner end and a free outer end and being flanged outwardly from said inner end toward said outer end.

3. A vial seal comprising:

a plurality of vial insert means formed on the same surface of a pliable cover means for sealing a plurality of vials; and

a corresponding plurality of openings formed in said pliable cover means for attaching said cover means to a plurality of vials for sealing by said inserts.

4. The vial seal of claim 3 further comprising:

means for securably positioning said inserts proximate said vial when said inserts are disengaged from said vials.

5. The vial seal of claim 4 wherein said cover means has first and second surfaces with said vial insert means formed on a first portion of said cover means and said openings positioned on a second portion of said cover means, said insert means projecting away from said first surface, said aperture positioned between said first and second portions and adapted to receive said shaft means positioned along and extending outwardly from said second surface of said first portion.

6. The vial seal of claim 3 wherein said vial insert means of said pliable cover contains three inserts, said cover means also having three of said openings.

7. The vial seal of claim 3 wherein said vial insert means of said pliable cover contains four of said inserts, said cover means also having four of said openings.

8. The vial seal of claim 3 wherein said pliable cover contains rib means formed therein between said inserts for facilitating bending thereof.

9. The vial seal of claim 5 wherein said first surface includes shielding means adjacent each of said vial insert means.

10. A vial seal comprising a plurality of inserts, said inserts each having a circular base attached to a cylindrical sidewall, said cylindrical sidewall containing an outer rib molded generally midway from said base to the top of said cylindrical sidewall, said inserts being linearly arranged and connected by a thin, pliable cover, said pliable cover generally conforming to a reagent pack containing vial openings into which said inserts are to be inserted for sealing, said pliable cover further comprising fastening means positioned co-linearly with said inserts for holding said inserts in a position removed from said vials, said fastening means including a shaft culminating in a ball-shaped end and a corresponding hole formed in said pliable cover for receiving and retaining said ball-shaped end to retain said pliable cover in a folded position with said inserts removed from said vials, said pliable

cover further containing a plurality of openings formed ther in corresponding in number to said inserts, said openings being adapted to fit over and around the necks of said vials in said reagent pack to retain said vial seal with said vials whether or not sealed by said inserts.

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FIG. 1.

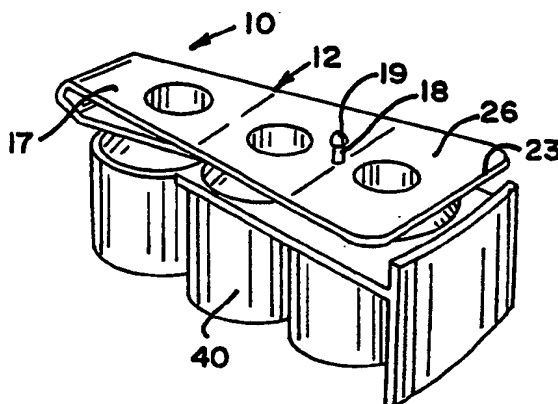


FIG. 2.

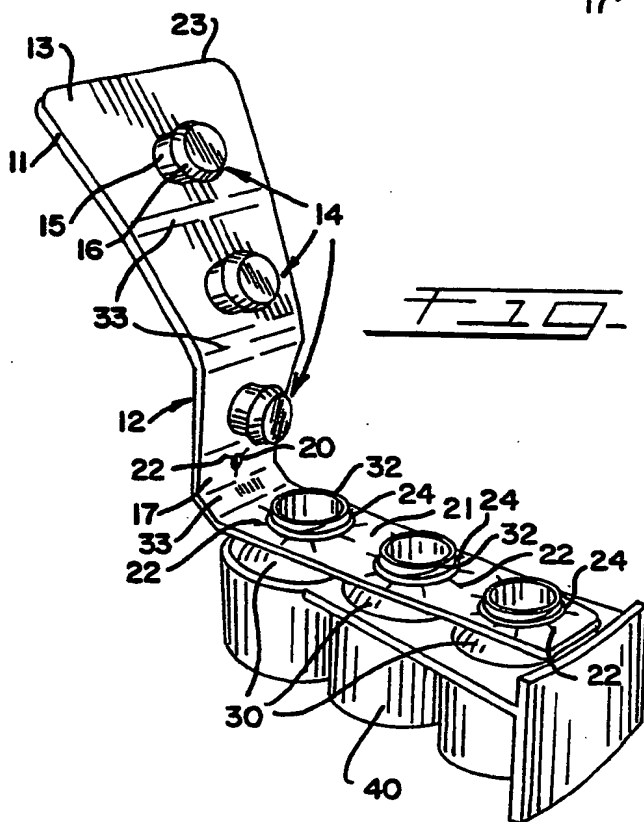
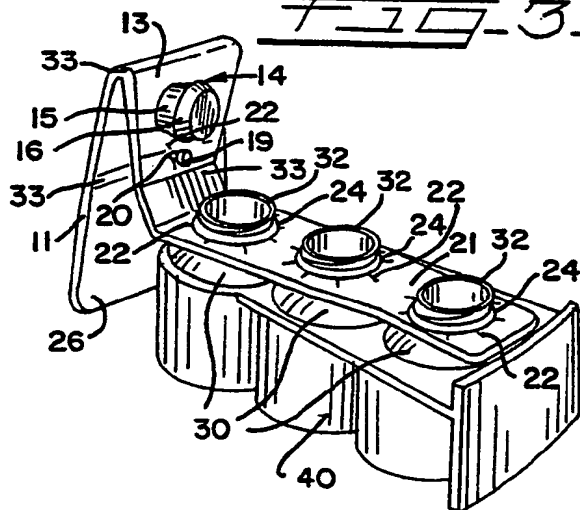


FIG. 3.



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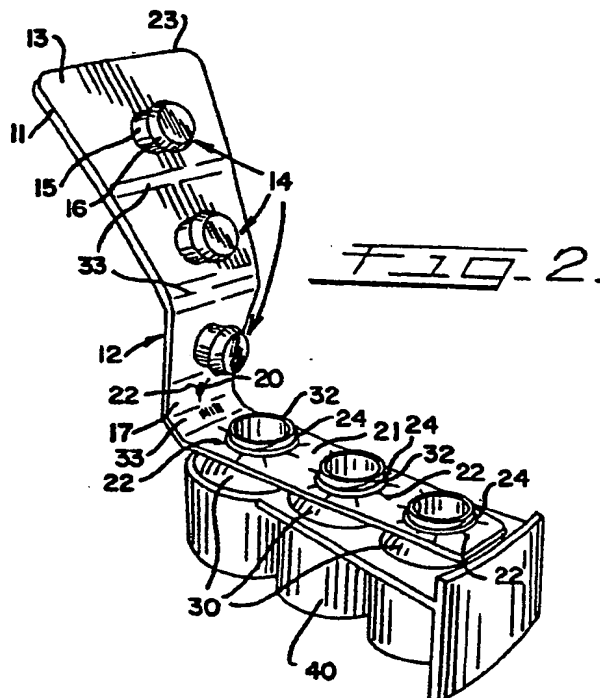
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25.10.89 Bulletin 89/43(71) Applicant: **ABBOTT LABORATORIES****Abbott Park Illinois 60064(US)**(72) Inventor: **Jordan, Willie Walter**
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D-8000 München 5(DE)(54) **Vial seal.**

(57) A vial seal is provided for sealing a plurality of reagent-containing vials (30) seated in a reagent pack. The vial seal comprises a pliable cover (12) having attached thereto a plurality of vial inserts (14) for sealing a corresponding plurality of such vials (30). The pliable cover (12) contains a corresponding plurality of openings (24) which fit around the necks (32) of the vials (30) to allow the vial seal to remain with the vials (30) at all times. The pliable cover (12) contains a fastener which allows the vial seal to be held in a non-interfering position with respect to the vial openings when the inserts are disengaged from the vials (30).



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European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

EP 88 10 7226

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
A	FR-A-2 431 190 (COMPAGNIE FRANCAISE D'ELECTROCHIMIE) * figure 2 * ---	1	B 65 D 39/00
A	US-A-4 338 383 (G. W. JUTTE et al.) * figures 1-3 * -----	1	
			TECHNICAL FIELDS SEARCHED (Int. Cl. 4)
			B 65 D 39/00 B 65 D 71/00 B 65 D 51/00 H 01 M 2/00
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 01-08-1989	Examiner SMITH C A
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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